



**SEQUENCE OF OPERATION**

FOR TIMER CT SETTING TIME  
 MOTOR OFF- TILT TABS OUTWARD  
 MOTOR ON- TILT TABS INWARD  
 EACH TAB REPRESENTS 6 SECONDS

**PROGRAM DWELL TIME & REVERSING SWITCH**

**BILL OF MATERIAL**

- ST- P&B S89R11ABD1 120 VOLT
- CT- TORK TIMER 6M8001
- FI-F2- LITTLE FUSE 3AG
- BUSS FUSEHOLDER 4522
- MARATHON 309 TERMINAL STRIP

CUNO ENGINEERING

37159- 35  
 NEMA IV

DEC 21 1987